

Model DDX Single Interlock Preaction Systems 2" (50 mm), 2½" (65 mm), 3" (80 mm), 76 mm, 4" (100 mm), 6" (150 mm), 165 mm & 8" (200 mm)

# Technical Specifications and Instructions for Installation, Operation, and Maintenance

- Electric Release Trim Available with 175 psi (12.1 bar) or 300 psi (20.7 bar) Rated Solenoid Valve
- Electric Release Trim and Wet Pilot Trim Utilizing 7 to 10 psi (0.5 to 0.7 bar) Pneumatic Supervising Pressure
- Dry Pilot Trim Utilizing 8 psi to 28 psi (0.6 to 1.9 bar) Pneumatic Supervising Pressure
- Externally Resettable Clapper
- One Main Drain



### General

Single Interlock Preaction Systems are designed for water sensitive areas that require protection from inadvertent water flow into the sprinkler system piping.

At the heart of the Reliable Single Interlock Preaction System is the Model DDX Deluge Valve. This deluge valve is a hydraulically operated, straight-through-design, differential latching clapper-type (see Fig. 1). System maintenance is simplified since the deluge valve can be reset externally without removing the cover plate. This feature provides a significant system-restoration time advantage. The Model DDX Deluge Valve has an intermediate chamber and thereby does not require an in-line air check valve. Subsequently, the deluge valve only requires a single drain connection.

The trim sets for the single interlock preaction systems provide all of the necessary equipment for connections to the Model DDX Deluge Valve's pushrod chamber inlet and outlet ports, a 1¼" (30 mm) main drain on 2" (50 mm), 2½" (65 mm), 76 mm and 3" (80 mm) valve sizes or a 2" (50 mm) main drain on 4" (100 mm), 165 mm, 6" (150 mm) and 8" (200 mm) valve sizes, alarm devices, air supply, and required pressure gauges. The trim sets are available in individual (loose) parts, in time-saving, segmented assembled kit forms or fully assembled to the Model DDX Deluge Valve (with or without a control valve). The major benefits of a single interlock preaction system, when compared with a wet pipe or deluge system are as follows:

- A fire alarm sounds prior to the operation of a sprinkler head, which may enable extinguishing the fire by handheld means before the actual operation of any sprinklers and subsequent water damage.
- A trouble annunciator signals whenever the integrity of the piping or sprinklers is accidentally or intentionally disturbed; however, no water flow or water damage will occur at that time
- Speedy detection and an early fire alarm are provided by fire detectors, without the delay associated with water delivery time in the event of a fire. Note that with a wet pipe system, the fire alarm is delayed until after water has begun flowing from an operated sprinkler head.

Sprinkler piping in Wet Pilot and Electric Actuation Single Interlock Preaction Systems can effectively be supervised by means of a Reliable Model B-SI Air Compressor Panel or Model C-SI Air Compressor Panel. Loss of supervisory pneumatic pressure due to a damaged sprinkler or sprinkler pipe will not cause water to flow through the Model DDX Deluge Valve and into the system piping. Loss of pneumatic pressure will activate a trouble-annunciating device when the system pressure falls below approximately 4 psi (0.3 bar). **Note:** Wherever the word "air" is used in this bulletin as a reference to the pneumatic pressure source it shall also mean "air or nitrogen."

Wet Pilot Line Single Interlock Preaction Systems use a pilot line consisting of a line of closed sprinklers or pilot line detectors (Reliable's Model F1-FTR), which are located in the area to be protected. These sprinklers/detectors are more sensitive (lower activation temperature) than the sprinkler heads installed in the fire sprinkler system. The wet pilot line is directly installed to the Model DDX Deluge Valve pushrod chamber. Wet pilot line sprinklers are detection devices and do not provide any water to aid in the firefighting capability of the fire sprinkler system.

To fully operate a Wet Pilot Line Single Interlock Preaction System, heat from a fire must fuse a wet pilot line sprinkler/detector thereby releasing the water pressure from the Deluge Valve pushrod chamber. As water pressure is lost in this chamber, the main water supply will open the Deluge Valve clapper, thereby flowing water into the fire sprinkler piping. Water flowing into the system will flow through the intermediate chamber of the deluge valve to a mechanical sprinkler alarm (if present) will simultaneously activate the alarm pressure switch mounted in the trim. The alarm pressure switch can electrically initiate the shut-down or start up of equipment, such as computer, HVAC, or other secondary alarm devices. The flow of water into the sprinkler system piping converts the dry system into a wet system. In the event that the fire subsequently produces enough heat to operate a fire sprinkler, water will flow from that sprinkler.

The fire sprinkler system piping supervised (see NFPA 13) with air pressure. Loss of supervisory air due to a damaged sprinkler or the sprinkler piping will not cause the Model DDX Deluge Valve to open. The supervisory air supply for the fire sprinkler piping may effectively be supervised by the Reliable Model B-SI Air Compressor Panel or the Reliable Model C-SI Air Compressor Panel. Other options include the use of the Reliable NS-PaK or Nitrogen Regulator with an approved nitrogen source, the Reliable Model A Pressure Maintenance Device with a tank-mounted air compressor, or a tank-less air compressor controlled by a pressure switch or the Reliable Model B Air Maintenance Device. (See Reliable Bulletin 251).

In **Electric Actuation Single Interlock Preaction Systems**, when one electrical detector senses the presence of fire, the electrical releasing control panel operates the normally-closed solenoid valve (175 psi (12.1 bar) or 300 psi (20.7 bar) rated) to the open position. The solenoid valve, when closed, retains sufficient water pressure in the pushrod chamber of the Model DDX Deluge Valve to maintain it closed. Energizing the solenoid valve relieves the water pressure, thus opening the Deluge Valve and allowing water to flow into the sprinkler system. The flow of water into the sprinkler system piping converts the dry system into a wet system. In the event that the fire subsequently produces enough heat to operate a fire sprinkler, water will flow from that sprinkler.

To fully operate a cross-zoned single interlock system, two electrical detectors must activate and a sprinkler must open. During the early stages of a fire, smoke or heat activates the first detector, which causes the control panel to produce a local alarm and an alarm at the main fire alarm panel. Electrical relays inside the releasing control panel can be used to shut down air moving equipment or activate security doors and other electrical devices when the panel goes into the first alarm condition. Subsequent activation of a second, nearby or adjacent, detector will cause the panel to energize the solenoid valve open and release water into the sprinkler system piping. Water flowing into the sprinkler system piping will simultaneously activate the alarm pressure switch on the valve trim. This pressure switch can electrically initiate the shut down or startup of equipment, such as computers or other second alarm devices. The flow of water into the sprinkler system piping effectively converts the dry system into a wet pipe system. In the event that the fire subsequently produces sufficient heat to operate a sprinkler.

**Dry Pilot Single Interlock Preaction Systems** are used in areas that may be subjected to freezing conditions. They can also be utilized to obtain installed sprinkler heights and pipe lengths greater than the allowed for wet pilot systems. A dry pilot line installation consists of an air-pressurized line of closed sprinklers or pilot line detectors (Reliable Model F1-FTR), which are located in the area to be protected. NFPA 72 or the Authority Having Jurisdiction (AHJ) should be consulted for spacing and elevation requirements for the installation of dry pilot sprinklers/detectors.

To maintain the Model DDX Deluge Valve in a closed position: in areas where moisture-laden air could cause a freezing condition, or other problems in the dry pilot line, the use of a dry, compressed gas such as nitrogen is suggested. Approved gas handling regulators (see Reliable Bulletin 254) and connections are recommended.

The fire sprinkler system piping is generally supervised (see NFPA 13) with air pressure. Loss of supervisory air due to a damaged sprinkler or the sprinkler piping will not cause the Model DDX Deluge Valve to open. A check valve in the trim prevents pneumatic pressure from escaping the Model LP Dry Pilot Actuator in this event. A low air pressure switch (Potter PS25-2) is also provided in the trim. The contacts of this switch will close on the loss of air in the sprinkler piping, thereby providing a low air alarm to aid in insuring the integrity of the sprinkler system piping. The pressure switch should be wired to a supervisory alarm bell or the building alarm system.

Damage to a dry pilot line sprinkler/detector or the dry pilot line piping that causes a significant loss of pressure will cause the Model DDX Deluge Valve to open, flowing water into the fire sprinkler system piping. The supervisory air supply for both the dry pilot line and the fire sprinkler piping can effectively be maintained by means of pressure-switch-operated, tank-mounted air compressor and a Reliable Model A Pressure Maintenance Device (see Reliable Bulletins 251). The compressor tank provides a reserve supply of air, and the Model A Pressure Maintenance Device consistently regulates the air pressure of both the dry pilot line and the fire sprinkler piping.

The dry pilot line sprinklers/detectors must be more sensitive to the heat from a fire than the sprinklers in the fire sprinkler system. The Model F1-FTR (Fixed Temperature Release) is specifically designed for use in dry pilot line operated sprinkler systems. Dry pilot line sprinklers are detection devices and do not provide any water to aid in the firefighting capability of the fire sprinkler system.

The dry pilot line is connected to the Model LP Dry Pilot Actuator and is held closed with between 8 and 28 psi (0,6 and 1.9 bar) of pneumatic pressure. To fully operate a dry pilot line preaction system, heat from a fire must fuse a dry pilot line detector thereby releasing the air pressure from the Model LP Dry Pilot Actuator. The water pressure is then able to overcome the pressure differential of the actuator, allowing water to flow from the Model DDX Deluge Valve's pushrod chamber. As water pressure is lost in the pushrod chamber, the supply pressure will force the valve's clapper open, flowing water into the fire sprinkler system piping. Water flowing into the system will flow through the intermediate chamber of the deluge valve to a mechanical sprinkler alarm (if present) and will simultaneously activate the alarm pressure switch mounted in the trim. The alarm

pressure switch can electrically initiate the shut-down or start up of equipment, such as computer, HVAC, or other secondary alarm devices. The flow of water into the sprinkler system piping converts the dry system into a wet system. In the event that the fire subsequently produces enough heat to operate a fire sprinkler, water will flow from that sprinkler.

### **Listings & Approvals:**

(Only when used with Reliable Trim Sets.)

- Reliable 2" (50 mm), 2½" (65 mm), 76 mm, 3" (80 mm), 4" (100 mm), 165 mm, 6" (150 mm) and 8" (200 mm) Electric Actuation Single Interlock Preaction Systems, Wet Pilot Line Single Interlock Preaction Systems and Dry Pilot Line Single Interlock Preaction Systems are Underwriters Laboratories, Inc. Listed and UL certified for Canada (cULus) in the Special System Water Control Valve-Deluge Type (VLFT) category.
- Reliable 2" (50 mm), 2½" (65 mm), 76 mm, 3" (80 mm), 4" (100 mm), 165 mm, 6" (150 mm) and 8" (200 mm) Electric Actuation Single Interlock Preaction Systems are certified by Factory Mutual Approvals (FM). Factory Mutual does not approve the use of smoke detectors or cross zoned detectors in preaction systems.

### **System Operation**

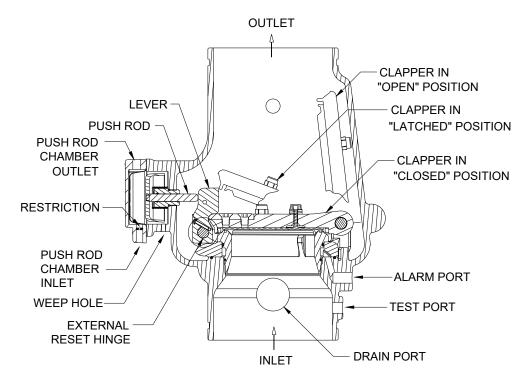
When set correctly for service, the Model DDX Deluge Valve is hydraulically established to separate the supply water from the sprinkler system piping. The Reliable Model DDX Deluge Valve is shown in both closed and open positions in Fig. 1. In the closed position, the supply pressure acts on the underside of the clapper and also on the pushrod through the pushrod chamber inlet restriction. The resultant force due to the supply pressure acting on the pushrod is multiplied by the mechanical advantage of the lever and is more than sufficient to hold the clapper closed against normal supply pressure surges.

To fully operate (deliver water from) a Wet Pilot Line Single Interlock Preaction System, two independent events must coexist before water flow will occur. A wet pilot line sprinkler/detector must fuse along with a fire sprinkler on the system. Independent operation of either a detector or fire sprinkler will cause an alarm to annunciate, but will not cause water discharge from the fire sprinkler system piping.

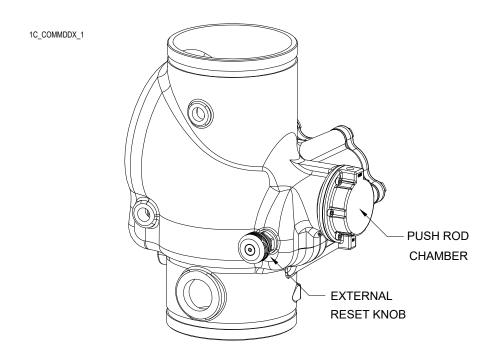
When a fire is detected, the opened wet pilot line sprinkler/ detector vents the pushrod chamber to atmosphere through the chamber outlet. Since the pressure cannot be replenished through the inlet restriction as rapidly as it is vented, the pushrod chamber pressure falls instantaneously. When the pushrod chamber pressure approaches approximately one-third of the supply pressure, the upward force of the supply pressure acting beneath the clapper overcomes the lever-applied force thereby opening the clapper.

To fully operate (deliver water from) an Electric Actuation Single Interlock Preaction System, two independent events must coexist. One electrical detector (two detectors in a cross-zoned system) must activate and a sprinkler must open. Independent operation of either one will cause an alarm to annunciate, but will not cause water to discharge from the sprinkler system piping.

When a fire is detected, the energized solenoid valve vents the pushrod chamber to atmosphere through the chamber's outlet. Since the pressure cannot be replenished through the inlet restriction as rapidly as it is vented, the pushrod chamber pres-



MODEL DDX VALVE: SECTION VIEW



MODEL DDX VALVE: REAR VIEW

TO RESET: PUSH INWARD AND ROTATE KNOB CLOCKWISE (AS VIEWED FROM REAR) TO RESET CLAPPER. NOTE: PUSH ROD CHAMBER MUST BE VENTED TO DRAIN.

Fig. 1

sure falls instantaneously. When the pushrod chamber pressure approaches approximately one-third of the supply pressure, the upward force of the supply pressure acting beneath the clapper over comes the lever-applied force thereby opening the clapper.

To fully operate (deliver water from) a Dry Pilot Line Single Interlock Preaction System, two independent events must coexist. A dry pilot line sprinkler/detector must fuse along with a fire sprinkler on the system. Independent operation of either a detector or fire sprinkler will cause an alarm to annunciate, but will not cause water discharge from the fire sprinkler system piping.

When a fire is detected, the Model LP Dry Pilot Line Actuator vents the pushrod chamber to atmosphere through the chamber outlet. Since the pressure cannot be replenished through the inlet restriction as rapidly as it is vented, the pushrod chamber pressure falls instantaneously.

When the pushrod chamber pressure approaches approximately one-third of the supply pressure, the upward force of the supply pressure acting beneath the clapper overcomes the lever-applied force thereby opening the clapper.

In all Reliable Single Interlock Preaction Systems, once the clapper has opened, the lever acts as a latch, preventing the clapper from returning to the closed position. Water from the supply flows through the Deluge Valve into the system piping. Water also flows through the alarm outlet to the alarm devices.

Resetting the clapper of the Model DDX Deluge Valve is accomplished using the convenient external reset knob on the rear of the valve.

The external reset feature of the Model DDX Deluge Valve provides a means for simple, economical system testing, which is one essential facet of a good maintenance program. The external reset feature does not, however, eliminate another important facet of good maintenance, namely, periodic cleaning and inspection of the internal valve parts.

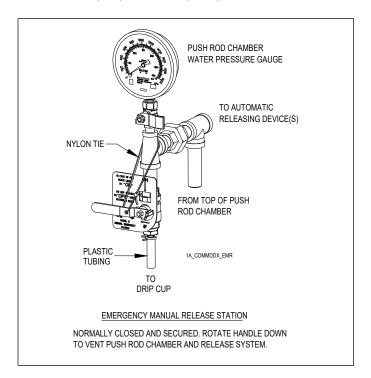
A valve body drain is provided in the event that water builds up due to condensate from the air supply system or water left inside from system testing. After closing the main supply valve, the condensate drain can be opened slightly until the water inside the valve body and the main pipe column has drained. See the section titled "Draining Excess/Condensate Water From System" in this bulletin for the detailed procedure.

The Model B Manual Emergency Station is also included in all Reliable Single Interlock Preaction System trim sets. It consists of an aluminum nameplate mechanically attached to a ball valve. The valve handle in its OFF position is guarded against accidental turning to the ON position (and system discharge) by a nylon cable tie provided with each trim kit. The cable tie is inserted after the system has been restored for operation. The nylon cable tie is designed to allow, in case of an emergency, forceful turning of the valve handle to the ON position. As an alternative to the Model B Hydraulic Manual Emergency Station, the Model A Hydraulic Manual Emergency Pull Box (see Reliable Bulletin 506) is also available and can be provided as an option.

Whenever ambient temperature conditions are high, the water temperature in the Model DDX Deluge Valve pushrod chamber could possibly increase, thereby increasing the pressure in the chamber to values exceeding the rated pressure of the system. In an indoor installation where standard room temperatures are exceeded, a pressure relief kit may be needed. Pressure relief

kit, P/N 6503050001, can be installed into the pushrod chamber's releasing line to limit the pressure to 250 psi (17.2 bar).

Reliable Model DDX Deluge Valve with associated Single Interlock Preaction Trims sizes 2" (50 mm),  $2\frac{1}{2}$ " (65 mm), 76 mm, 3" (80 mm), 4" (100 mm), 165 mm, 6" (150 mm) and 8" (200 mm) are rated for use at a minimum water supply pressure of 20 psi (1.4 bar); and a maximum water supply pressure of 250 psi (17.2 bar) for 2" (50mm),  $2\frac{1}{2}$ " (65mm), 76mm, 3" (80mm) and 8" (200mm) valve sizes and 300 psi (20.7 bar) for 4" (100mm), 165mm and 6" (150mm) valve sizes. Water supplied to the inlet of the valve and to the pushrod chamber must be maintained between  $40^{\circ}$ F ( $4^{\circ}$ C) and  $140^{\circ}$ F ( $60^{\circ}$ C).



### **Pressurizing Line Connection**

The water supply for the pushrod chamber must be provided from a dedicated connection to the water supply piping. Pressurizing lines for multiple Model DDX Deluge Valve pushrod chambers must never be manifolded together. Each Model DDX Deluge Valve must have its own pushrod chamber pressurizing line connection.

This connection must be made on the supply side of the water supply control valve. This can be accomplished by:

- Using a tapped connection directly below or next to the main water supply control valve using a welded outlet or the appropriate mechanical fittings. A grooved-end outlet coupling is one way to achieve this; or
- Using a water supply control valve that has an available threaded (NPT) supply-side tap design to allow for a direct water supply connection to the Model DDX Deluge Valve pushrod chamber.

**Caution:** The Reliable DDX valve is designed with an inlet restriction built into the pushrod chamber. It is important not to introduce additional restrictions into the direct water supply connection or the discharge from the pushrod chamber by installing additional valves or improperly installing the copper lines used in the trim of the valve.

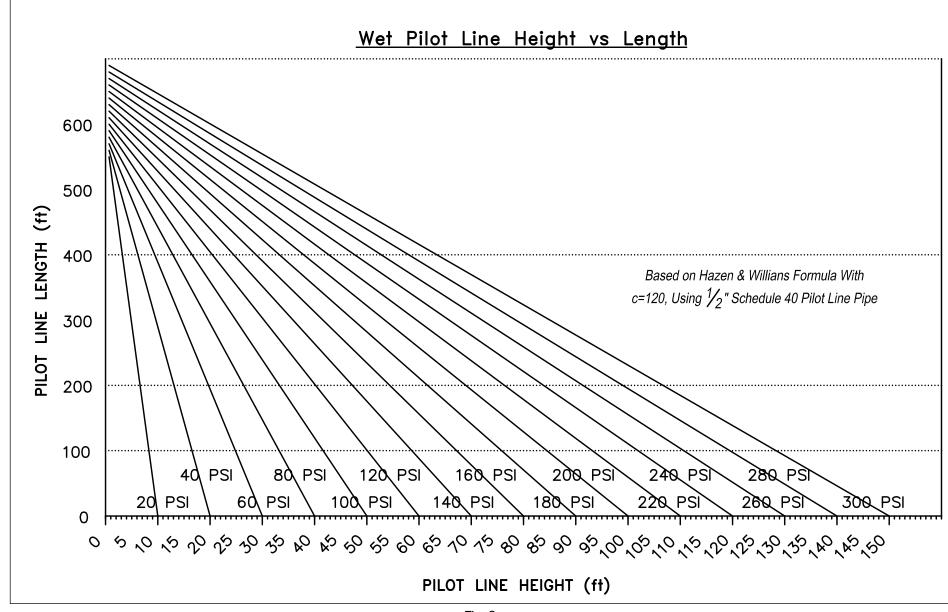


Fig. 2

# Hydrostatic Testing of DDX Valves and DDX Systems

As required by NFPA 13, fire sprinkler systems with working pressures up to and including 150 psi are to be hydrostatically tested at a water pressure of 200 psi. Fire sprinkler systems with working pressures above 150 psi are required to be hydrostatically tested at 50 psi above the system working pressure. In addition to the hydrostatic tests described above, dry pipe and double interlock preaction systems require an additional low pressure air test.

In some cases, hydrostatic testing (in accordance with the NFPA 13 requirements noted above) will result in pressures that exceed the working pressure of the valve and trim kit for the two-hour test period. The valve and applicable trim kit have been tested, approved and listed under these conditions and as such, hydrostatic testing in accordance with NFPA 13 is acceptable. In addition, the clapper can remain in the closed position and the trim kit need not be isolated, as each has been designed to withstand hydrostatic testing as required by NFPA 13.

Hydrostatically testing the valve and trim to pressures higher than their rating is limited to the hydrostatic test as referenced by NFPA 13. It does not address the occurrence(s) of a "water hammer" effect, which can indeed damage the valve. A "water hammer" in the water supply piping of the valve can create pressures in excess of the rated pressure and should be avoided by all necessary means. This condition may be created from improper fire pump settings, underground construction work, or an improper venting of trapped air in the water supply piping.

### **System Design Considerations**

The automatic sprinklers, wet pilot line detectors, and signaling devices which are utilized with the Wet Pilot Line Single Interlock Preaction System must be UL or ULC Listed, as applicable.

The automatic sprinklers, air compressor, releasing devices, electric releasing control equipment, fire detection devices, manual pull stations, and signaling devices which are utilized with the Electric Actuation Single Interlock Preaction System must be UL or ULC Listed or FM Approved, as applicable.

The automatic sprinklers, air compressor, releasing devices, electric releasing control equipment, fire detection devices, manual pull stations, and signaling devices which are utilized with the Dry Pilot Line Single Interlock Preaction System must be UL or ULC Listed, as applicable.

The Deluge Valve, and all interconnecting piping must be located in a readily visible and accessible location and in an area that can be maintained at a minimum temperature of 40°F (4°C). **Note:** Heat tracing is not permitted.

Pendent sprinklers, other than dry pendents, used on preaction systems shall be installed on return bends per NFPA 13.

For Electric Actuation Single Interlock Preaction Systems, the solenoid valve must be operated and the system supervised by a listed releasing control panel.

In Wet Pilot Line Single Interlock Preaction Systems, the wet pilot line is only a detection system and does not contribute to controlling the fire. Wet pilot line installation is subject to the following restrictions:

- a. It is not to be installed in an area subject to freezing.
- b. It is not to be installed in an area where temperatures in excess of 150°F (65°C) are anticipated.
- c. NFPA 72 or the authority having jurisdiction should be consulted for spacing and elevation requirements.
- d. Maximum wet pilot line length and height must comply with data provided in Fig. 2.

For Dry Pilot Line Single Interlock Preaction Systems, the detector must be installed only in an upright position.

### **System Air Pressure Requirements**

For Wet Pilot Single Interlock Preaction Systems and Electric Actuation Single Interlock Preaction Systems, a Reliable Model B-SI Air Compressor Panel or Reliable Model C-SI Air Compressor Panel can be used to maintain the system air pressure at approximately 7 psi (0.5 bar). The air compressor panels contain an integral low air pressure warning light.

In some circumstances, such as when dry sprinklers are being used in a preaction system, it may be desirable to supervise the preaction system at air pressures higher than 7 psi (0.5 bar). For such cases, Reliable recommends the use of a tank-mounted compressor and the Reliable Model A Pressure Maintenance Device. Supervising pressure may be between 7 psi and 20 psi (0.5 and 1.4 bar).

For **Dry Pilot Line Single Interlock Preaction Systems**, a Reliable Model A Pressure Maintenance Device can be used to maintain the pneumatic pressure of both the Dry Pilot Line of detectors and the fire sprinklers to the values shown in Table A. The values listed in the table represent the necessary ranges of pneumatic pressure required to keep the Model LP Dry Pilot Line Actuator in the closed position for a given water supply pressure.

Table A

Water Pressure psi (bar)	Pneumatic Pressure to be Pumped into Sprinkler System psi (bar)						
Maximum	Not Less Than	Not More Than					
20 (1.4)	8 (0.6)	10 (.7)					
30 (2.1)	10 (0.7)	14 (1.0)					
50 (3.4)	12 (0.8)	16 (1.1)					
75 (5.2)	13 (0.9)	17 (1.2)					
100 (6.9)	15 (1.0)	19 (1.3)					
125 (8.6)	16 (1.1)	20 (1.4)					
150 (10.3)	17 (1.2)	21 (1.4)					
175 (12.1)	18 (1.2)	22 (1.5)					
200 (13.8)	19 (1.3)	23 (1.6)					
225 (15.5)	21 (1.4)	25 (1.7)					
250 (17.2)	22 (1.5)	26 (1.8)					
275 (19.0)	23 (1.6)	27 (1.9)					
300 (20.7)	24 (1.7)	28 (1.9)					

**Note:** During system set-up, a higher pneumatic pressure may be required in order to properly set the Model LP Dry Pilot Line Actuator.

Whenever multiple systems area supplied by a common air or nitrogen source, each system must have its own pressure maintenance device for individual maintenance of pressure (NFPA 13, 7.2.6.5).

### **System Electrical Requirements**

When Using the Electric Actuation Single Interlock Preaction System, all releasing, alarm and detection devices in the Single Interlock Preaction System may be supervised by the Potter PFC-4410-RC Releasing Control Panel. The panel should be set to use Program #6 for single zone detection or Program #7 for cross-zone detection (See Potter Instruction Manual #5403550).

The power supply, the standby emergency power supply, battery charger, and the rectifier circuitry are all contained within the Potter PFC-4410-RC Releasing Control Panel. The solenoid valve is operated and supervised by the Potter PFC-4410-RC Releasing Control Panel. Potter PFC-4410-RC Releasing Control Panel requires 120 VAC. Batteries that provide ninety hours of standby power are required for Factory Mutual Approved systems.

### Note:

In order for the solenoid valve to maintain Reliable's warranty it must remain sealed as it came from the factory. If there are concerns about the valve's internal components, immediate replacement is recommended.

### Standard Solenoid Valve Specifications:

Skinner Model 73218BN4UNLVN0C111C2 Rated working pressure: 175 psi (12.1 bar)

Voltage: 24 VDC Power: 10 Watts

Current: 0.41 Amps Holding Enclosure Coil: NEMA 4X Pipe Size: ½" NPT Female

Cv Factor: 4.0

### **Alternate Solenoid Valve Specifications:**

Skinner Model 73212BN4TNLVN0C322C2 Rated working pressure: 300 psi (20.7 bar)

Voltage: 24 VDC Power: 22 Watts

Current: 0.83 Amps Holding Enclosure Coil: NEMA 4X Pipe Size: ½" NPT Female

Cv Factor: 2.8

### Single Interlock Preaction Systems Engineering Specification

2" (50 mm), 21/2" (65 mm), 76 mm, 3" (80 mm), 4" (100 mm), 165 mm, 6" (150 mm) and 8" (200 mm)

### Model DDX Deluge Valve

Preaction System shall be a Single Interlock Preaction System utilizing a [2" (50 mm)][2½" (65 mm)][76 mm] [3" (80 mm)] [4" (100 mm)][165 mm][6" (150 mm][8" (200 mm)] [cULus Listed] [Factory Mutual Approved] hydraulically operated, differential latching clapper type valve. Deluge valve construction shall be of lightweight, ductile iron construction with a screw in stainless steel seat. Stainless steel or Bronze seat shall have Oring seals to resist leakage and corrosion. Clapper facing shall be pressure actuated, providing a limited compression seat for the sealing force between the clapper rubber facing and the valve seat. Deluge valve shall have an external reset knob for resetting the clapper without requiring the removal of the valve face plate. Pushrod chamber design shall consist of a stainless

steel piston/ pushrod and spring assembly with diaphragm seal secured to the casting through a pushrod guide constructed of a synthetic engineering plastic to resist corrosion. Casting shall have a bleeder hole located on the pushrod chamber for air/water leakage indication. Trip ratio shall be approximately a 3:1 force differential. Deluge valve shall be of the straight through design to minimize friction loss. Inlet restriction orifice shall be factory installed into the inlet port of the deluge valve pushrod cover plate and not be a separate part of the deluge valve trim. End connection style to be [2" (50 mm)][21/2" (65 mm)][76 mm] [3" (80 mm)][4" (100 mm)][165 mm][6" (150 mm][8" (200mm] grooved, per ANSI/AWWA C606 or flanged per ASME B16.5 or ISO 7005. Deluge valve shall have a rated working pressure of 250 psi (17.2 bar) for 2" (50mm), 21/2" (65mm), 76mm, 3" (80mm) and 8" (200mm) valve sizes and 300 psi (20.7 bar) for 4" (100mm), 165mm and 6" (150mm) valve sizes and shall be factory hydrostatic tested at 500 psi (34.5 bar) for 2" (50mm), 21/2" (65mm), 76mm, 3" (80mm) and 8" (200mm) valve sizes and 600 psi (41.4 bar) for 4" (100mm), 165mm and 6" (150mm) valve sizes.

Deluge valve to be [2" (50 mm)][2½" (65 mm)][76 mm] [3" (80 mm)][4" (100 mm)][165 mm][6" (150 mm)][8" (200 mm)] Reliable Model DDX Deluge Valve (Bulletin 519).

Hydraulic trim to be either black pipe or galvanized pipe and brass components specifically listed/approved with the deluge valve.

Electric Actuation Single Interlock Preaction Trim shall include an electrical two-way, normally closed, pilot operated solenoid valve releasing device [cULus Listed] [FM Approved] for its intended use. The solenoid valve shall be constructed of a brass body with stainless steel sleeve tube, springs, stop and plunger, and with 1/2" female NPT end connections. Solenoid valve shall have a maximum working pressure of [175 psi (12.1 bar)] [300 psi (20.7 bar)] and maximum ambient temperature rating of 150°F (66°C). Power consumption of integrated coil shall be limited to [10 watts (175 psi (12.1 bar)) Rated][22 watts (300 psi (20.7 bar)) Rated] and require 24 VDC from a releasing/control panel listed for such service. Solenoid valve shall be a Skinner 1/2" normally-closed solenoid valve, [Model 73218BN4UNLVNOC111C2 (175 psi (12.1 bar)) Rated]. [Model 73212BN4TNLVNOC322C2 (300 PSI (20.7 bar)) Rated].

Dry Pilot Line Single Interlock Preaction Trim shall include a low pressure pneumatic actuator which is constructed of cast iron utilizing a diaphragm and compression spring design to separate the pushrod chamber water pressure from the system piping's pneumatic supervisory air pressure. The low-pressure actuator shall only require between 8 and 28 psi (0.6 and 1.9 bar) supervisory air pressure for proper setting in accordance with the manufacturers instructions. The Low-pressure actuator shall be Reliable Model LP Dry Pilot Line Actuator. The Dry Pilot Line Single Interlock Trim shall also include a low air pressure switch to indicate loss of air pressure in the system piping. The switch shall be [UL Listed/ FM Approved][cULus Listed] and of the bellows-activated type enclosed in a weatherproof NEMA 4X/ NEMA 4 rated enclosure incorporating tamper resistant screws. There shall be two sets of SPDT (form C) contacts rated 10.0 A @ 125/250 VAC and 2.5 A @ 6/12/24 VDC. The pressure switch shall have a maximum service pressure rating of 250 psi (17.2 bar). Switch shall be provided with a ½" NPT male pressure connection. Low air supervisory switch shall be Potter PS25-2.

Basic trim shall include a pressure alarm switch to indicate water flow in system. Pressure switch shall be [cULus Listed] [FM Approved] and of the bellows activated type enclosed in a weatherproof NEMA 4/4X rated enclosure incorporating tamper proof screws. There shall be two sets of SPDT (form C) contacts rated 10.0 A @ 125/250 CAV and 2.5 A @ 6/12/24 VDC. The pressure switch shall have a maximum service pressure rating of 250 psi (17,2 bar) and shall be factory adjusted to operate at a pressure of 4 to 8 psi (0,27 to 0,55 bar) with adjustment up to the 15 psi (1,03 bar). Switch shall be provided with a 1/2" NPT male pressure connection. Pressure alarm switch shall be Potter PS10-2.

### <u>Pneumatic Supervisory Pressure Supply Options</u> Owner's Air supply

Supervisory air supply shall be provided by an owner supplied air system in conjunction with a [cULus Listed] automatic pressure maintenance device, capable of maintaining a constant system pressure regardless of pressure fluctuations in the compressed air source. The pressure maintenance device shall consist of galvanized trim and brass parts, including a strainer and a field adjustable air pressure regulator, and have a working pressure rating of 175 psi (12.1 bar). The pressure regulator shall have an adjustable outlet pressure range of 5 to 100 psi (0.34 to 6.8 bar). Pressure maintenance device shall be Reliable Model A.

### **Low Pressure Air Compressor Panel**

Wet Pilot Line Single Interlock Preaction and Electric Actuation Single Interlock Preaction system supervisory air supply shall be a [cULus Listed] [FM Approved] self-contained, low pressure air compressor panel containing a 1/16 hp air compressor, DPDT relay for remote supervisory annunciation, low pressure warning light, pressure gauge, and low pressure alarm switch. Pressure switch shall control the compressor, providing a maximum operating supervisory pressure of approximately 7 psi (0.5 bar), and a low-pressure supervisory alarm at approximately 4 psi (0.3 bar). Power requirements shall be 120 VAC/60 Hz or 220/230 VAC/50 HZ. Low Pressure Air Compressor Panel shall be Reliable Model B-SI or C-SI (Reference Reliable Technical Bulletin #252).

### **Compressed Air Supply**

Supervisory air supply shall be provided by an automatic air compressor sized for the capacity (volume) of the single interlock preaction system piping, and be capable of restoring normal air pressure in the system within the time limits specified in NFPA 13.

Dry Pilot Line Single Interlock Preaction systems desiring a higher supervisory air pressure, shall only require between 8 and 28 psi (0.6 to 1.9 bar) supervisory pressure for proper setting of the low pressure pneumatic actuator in accordance with the manufacturer's instructions. Air supply shall be equipped with an automatic pressure maintenance device capable of maintaining a constant system pressure regardless of pressure fluctuations in the compressed air (or nitrogen) source, or sys-

tem piping. The pressure maintenance device shall consist of galvanized trim and brass parts, including a strainer and a field adjustable air pressure regulator, or pressure switch, and have a working pressure rating of 175 psi (12.1 bar). The pressure regulator shall have an adjustable outlet pressure range of 5 to 100 psi (0.34 to 6.8 bar). Pressure maintenance device shall be Reliable Model A. (Note: For small systems with air compressors having a capacity less than 5.5 cfm @ 10 psi, a pressure maintenance device is not required per NFPA 13. Consideration should be given, however, to the impact of a direct air supply on the overall performance of the system.)

### **Nitrogen**

Nitrogen cylinders provided by an approved source shall provide the nitrogen supply. Dry Pilot Line Single Interlock Preaction System and Wet Pilot Ling Single Interlock or Electric Actuation Single Interlock Preaction systems desiring a higher supervisory air pressure, shall only require between 8 and 28 psi (0.6 to 1.9 bar) supervisory pressure for proper setting of the low pressure pneumatic actuator in accordance with the manufacturer's instructions. The nitrogen cylinder pressure shall be regulated and supervised through the use of nitrogen regulating device and low-pressure trim kit. This device shall consist of a brass, single stage pressure regulator, equipped with high pressure inlet and low pressure outlet gauges, and 1/4" copper connection tubing with galvanized 3/4" x 1/4" reducer bushing. Optional: Low-pressure trim kit shall be included to monitor the regulated nitrogen supply pressure to provide a low-pressure supervisory alarm. This kit shall include a low-pressure switch with associated galvanized connection trim. Assembly shall be a Reliable Nitrogen Regulating Device. This device is to be used in conjunction with the Reliable Model A Pressure Maintenance Device.

### **Optional System Accessories**

System Control Valve

Preaction system control valve shall be a slow close, [cULus Listed] indicating butterfly type valve with a pre-wired supervisory tamper switch assembly. The valve shall be rated for a working pressure of [300 psi (20.7 bar)]. System control valve shall be for a [2" (50 mm)] Reliable RBVG Butterfly Valve or [2½" (65 mm)][3" (80 mm)][4" (100 mm)][6" (150 mm][8" (200 mm] - Reliable BFG-300.

### **Detection System**

To operate the solenoid valve on the electric actuation preaction system, a supplemental electric detection system shall be provided [Insert applicable product specification].

### Releasing/Control Panel

A releasing/control panel shall be used to operate the preaction system. The releasing/control panel shall be a conventional, microprocessor-controlled panel containing two initiating device circuits, and waterflow and supervisory inputs. Output circuits shall include alarm, waterflow, supervisory, and releasing circuits. The releasing/control panel shall be capable of providing any of the following desired modes of operation: single hazard, two zone; single hazard, cross-zoned; dual hazard, combined release; and dual hazard, split release (two area). Releasing/control panel shall be equipped with a local tone

alarm to annunciate loss of AC power, system trouble, circuit trouble, and low auxiliary DC power supply. Panel shall be [cU-Lus Listed] [FM Approved] and be capable of providing power for compatible detectors and auxiliary devices used. Audible alarms shall be able to be silenced at releasing panel. Auxiliary DC power supply shall consist of (2) 12-volt lead acid batteries of the same ampere-hour rating, providing [60 hours – cULus Listed] [90 hours – FM Approved]. Dry contacts shall be provided for remote annunciation of alarm, trouble, and supervisory panel signals. Main power supply to be a dedicated a 120 VAC / 60 Hz circuit.

### **Technical Data**

Reliable Single Interlock Preaction Systems, with associated trim, size 2" (50 mm),  $2\frac{1}{2}$ " (65 mm), 76 mm, 3" (80 mm), 4" (100 mm), 165 mm, 6" (150 mm) & 8" (200 mm) are rated for use at minimum water supply pressure of 20 psi (1.4 bar) and maximum supply pressure of 250 psi (17.2 bar) for 2" (50mm),  $2\frac{1}{2}$ " (65mm), 76mm, 3" (80mm) and 8" (200mm) valve sizes and 300 psi (20.7 bar) for 4" (100mm), 165mm and 6" (150mm) valve sizes. Water supplied to the inlet of the valve and to the pushrod chamber must be maintained between 40°F (4°C) and 140°F (60°C).

The following list of technical bulletins pertains to valves and devices that may be used in this preaction system:

Reliable 519 Deluge Valve Hydraulic Emergency Station (Model A) Reliable 506 Mechanical Sprinkler Alarm Reliable 612/613 Reliable 251 Pressure Maintenance Device Nitrogen Regulating Device Reliable 254 Air Compressor Panel Reliable 252 (Models B-SI & C-SI) Releasing/Control Panel Potter 5403550 Pilot Line Detector Reliable 180 Waterflow Pressure Alarm Switch Potter 5400928

### **Model DDX Deluge Valve Description**

- 1. Rated working pressure:
  - Valve & System 250 psi (17.2 bar) for 2" (50mm),  $2^{1}/2$ " (65mm), 76mm, 3" (80mm) and 8" (200mm) valve sizes and 300 psi (20.7 bar) for 4" (100mm), 165mm and 6" (150mm) valve sizes.
- 2. Factory tested to a hydrostatic pressure of 500 psi (34.5 bar) for 2" (50mm), 2½" (65mm), 76mm, 3" (80mm) and 8" (200mm) valve sizes and 600 psi (41.4 bar) for 4" (100mm), 165mm and 6" (150mm) valve sizes. (Valve only)

- 3. End and trim connections:
  - ANSI/AWWA C606 grooved inlet and outlet

Nominal Pipe Size	Outlet Diameter	Groove Diameter	Groove Width	Outlet Face to Groove
2" (50 mm)	2.375"	2.250"	11/32"	5/8"
2 (3011111)	(60mm)	(57mm)	(9.0mm)	(16mm)
01/" (GE mm)	2.875"	2.720"	11/32"	5/8"
2½" (65 mm)	(73mm)	(69mm)	(9.0mm)	(16mm)
76 mm	3.000"	2.845"	11/32"	5/8"
7011111	(76mm)	(72mm)	(9.0mm)	(16mm)
2" (90 mm)	3.500"	3.344"	11/32"	5/8"
3" (80 mm)	(89mm)	(85mm)	(9.0mm)	(16mm)
4" (100 mm)	4.500"	4.334"	3/8"	5/8"
4" (100 mm)	(114mm)	(110mm)	(9.5mm)	(16mm)
10E mm	6.500"	6.330"	3/8"	5/8"
165 mm	(165mm)	(161mm)	(9.5mm)	(16mm)
6" (1E0 mm)	6.625"	6.455"	3/8"	5/8"
6" (150 mm)	(168mm)	(164mm)	(9.5mm)	(16mm)
9" (200 mm)	8.625"	8.441"	7/16"	3/4"
8" (200 mm)	(219mm)	(214mm)	(11mm)	(19mm)

- Threaded openings Per ANSI B 2.1
- Flange Dimensions

Flange Type:	Nominal Pipe Size	Bolt Circle Diameter	Bolt Hole Diameter	Flange Outside Diameter	Flange Thick- ness	Number of Bolts
ASME B16.5	4"	7½"	³¼"	9"	15/,"	8
Class 150	(100mm)	(191mm)	(19mm)	(229mm)	(24mm)	
ISO 7005-2	4"	73/2"	³¼"	9"	<sup>15</sup> / "	8
PN16	(100mm)	(180mm)	(19mm)	(229mm)	(24mm)	
ASME B16.5	6"	9½"	7/"	11"	15/,"	8
Class 150	(150mm)	(241mm)	(22mm)	(279mm)	(24mm)	
ISO 7005-2	6"	9 <sup>7</sup> / <sub>16</sub> "	<sup>29</sup> / <sub>32</sub> "	11"	15/,"	8
PN16	(150mm)	(240mm)	(23mm)	(279mm)	(24mm)	
ASME B16.5	8"	11³¼"	7/"	13½"	1"	8
Class 150	(200mm)	(298mm)	(22mm)	(343mm)	(25.4mm)	
ISO 7005-2	8"	115/3"	<sup>29</sup> / <sub>32</sub> "	13½"	1"	12
PN16	(200mm)	(295mm)	(23mm)	(343mm)	(25.4mm)	

4. Valve Exterior's Color:

Valve Size	Color
2" (50 mm)	Black or Red
2½" (65 mm)	Black or Red
76 mm	Red
3" (80 mm)	Black or Red
4" (100 mm)	Black or Red
165 mm	Red
6" (150 mm)	Black or Red
8" (200 mm)	Black or Red

5. Face to face dimensions:

Valve Size:	End Connection:	End to End:		
2" (50mm), 2½" (65mm), 76mm & 3" (80mm)	Groove/ Groove	12½" (318mm)		
	Groove/ Groove	14" (356mm)		
4" (100mm)	4" (100mm) Flange/ Groove			
	Flange/ Flange	16" (406mm)		
	Groove/ Groove	16" (406mm)		
6" (150mm) & 165mm	Flange/ Groove	19" (483mm)		
	Flange/ Flange	19" (483mm)		
8" (200mm)	Groove/ Groove	19 <sup>3</sup> / <sub>8</sub> " (492mm)		
0 (20011111)	Flange/ Flange	21¼" (540mm)		

#### 6. Valve Shipping Weight:

Valve Size:	End Connection:	Weight:
2" (50mm), 2½" (65mm), 76mm & 3" (80mm)	Groove/ Groove	34 lbs (15 kg)
	Groove/ Groove	64 lbs (29 kg
4" (100mm)	Flange/ Groove	79 lbs (36 kg)
	Flange/ Flange	92 lbs (42 kg)
	Groove/ Groove	95 lbs (43 kg)
6" (150mm) & 165mm	Flange/ Groove	122 lbs (56 kg)
	Flange/ Flange	138 lbs (69 kg)
0" (200mm)	Groove/ Groove	148 lbs (67 kg)
8" (200mm)	Flange/ Flange	197 lbs (90 kg)

#### 7. Trim Shipping Weight:

Trim Configuration	2" (50 mm), 2½" (65 mm), 3" (80 mm) & 76 mm	4" (100 mm), 6" (150 mm), 8" (200 mm) & 165 mm
Wet Pilot Single Interlock	32 lbs (15 kg)	38 lbs (17 kg)
Dry Pilot Single Interlock	45 lbs (20 kg)	52 lbs (24 kg)
Electric Actuation Single Interlock	35 lbs (16 kg)	40 lbs (18 kg)

8. Friction loss (Expressed in equivalent length of Schedule 40 pipe, based on Hazen & Williams formula:

Valve Size:	Equivalen	Cv	
valve Size.	C = 120	C = 100	CV
2" (50mm)	4.4 ft (1,3 m)	3.1 ft (1,0 m)	101
2½" (65mm)	6.0 ft (1,8 m)	4.3 ft (1,3 m)	236
76mm	7.7 ft (2,3 m)	5.5 ft (1,7 m)	241
3" (80mm)	12.6 ft (3,8 m)	9.0 ft (2,7 m)	254
4" (100mm)	14 ft (4,3 m)	10 ft (3,0 m)	469
165mm	29.4 ft (9,0 m)	20.9 ft (6,4 m)	886
6" (150mm)	29.4 ft (9,0 m)	20.9 ft (6,4 m)	886
8" (200mm)	53.5 ft (16,3 m)	38.1 ft (11,6 m)	1516

9. Installation position: Vertical ONLY.

### **Trim Descriptions**

The Single Interlock Preaction Trims for the Reliable Model DDX Deluge Valve are arranged for rapid, easy, and compact attachment, and serve as connection points to Reliable Model C Mechanical Alarms and other devices.

The available Model DDX Single Interlock Preaction System trim sets are:

- Wet Pilot Line Single Interlock Preaction Trim
- Dry Pilot Line Single Interlock Preaction Trim
- Electric Actuation Single Interlock Preaction Trim

All three trim configurations can be ordered as individual parts, in time-saving segmentally assembled kit forms, or fully assembled to the Model DDX Deluge Valve (with or without a control valve).

The Model B Hydraulic Manual Emergency Station is a standard item of all Deluge Valve trim sets. It consists of an aluminum nameplate mechanically attached to a ball valve. The valve handle in its OFF position is guarded against accidental turning to the ON position (and system discharge) by a nylon cable tie provided with each trim kit. The cable tie is inserted, after the system has been restored for operation. The nylon cable tie is designed to allow, in case of an emergency, forceful turning of the valve handle to the ON position. As an alternative to the Model B Hydraulic Manual Emergency Station, the Model A Hydraulic Manual Emergency Pull Box (see Bulletin 506) is also available and can be provided as an option.

Model F1-FTR fixed temperature pilot line detectors and spacing requirements are described in Bulletin 180.

### Maintenance

Reliable Single Interlock Preaction Systems and associated equipment shall periodically be given a thorough inspection and test. NFPA 25, Inspection, Testing and Maintenance of Water Based Fire Protection Systems, provides minimum maintenance requirements. System components shall be tested, operated, cleaned, and inspected at least annually, and parts replaced as required.

# Resetting Model DDX Single Interlock Preaction Systems

- 1. Close the valve controlling water supply to the Deluge Valve and close the air or nitrogen supply to the sprinkler system.
- 2. Close the pushrod chamber supply valve.
- 3. Open main drain valve and drain system.
- 4. Open all drain valves and vents at low points throughout the system, closing them when flow of water has stopped. Open the Model B Manual Emergency Station to relieve pressure in the pushrod chamber of the Deluge Valve.
- 5. With the alarm line valve open, push in the plunger of ball drip valve, forcing the ball from its seat, and drain the alarm line.
- 6. With the Model B Manual Emergency Station open, push in and rotate the Deluge Valve's external reset knob counterclockwise (when facing the valve), until you hear a distinct noise indicating that the clapper has reset. **Note:** The reset knob can be rotated only while pressure in the pushrod chamber is vented to atmospheric conditions (0 psig).
- Inspect and replace any portion of the detection system and/or sprinkler system subjected to fire conditions.
- 8. Open the pushrod chamber supply valve and allow water to fill the pushrod chamber. Close the Model B Manual Emergency Station.
- 9. Bleed all air from the actuation piping:
  - A. Wet Pilot Line Single Interlock Preaction Trim—bleed the entire wet pilot line until all air is removed at the most remote sprinkler.
  - B. Electric Actuation Single Interlock Preaction Trim—open the solenoid valve by operating a detector or an electric manual emergency station. While water is flowing through the solenoid valve, cause it to close using the release control panel reset.
  - C. Dry Pilot Line Single Interlock Preaction Trim— If pressurized, remove pneumatic pressure from Model LP Dry Pilot Actuator, allowing water to flow through the actuator. When all air has been expelled from the release line, and there is a solid flow of water into the drain cup, apply compressed air or nitrogen through the pressure maintenance device to close the pilot line actuator. Adjust the air or nitrogen pressure to the appropriate value in Table A as indicated on air pressure gauge.
- 10. Close the alarm line valve. Open the air or nitrogen supply quick fill valve to restore supervisory pressure in the sprinkler system, then set the pneumatic supply to automatic operation.
  Note: To build supervisory air pressure in the sprinkler system, it may be necessary to temporarily close the main drain valve until air pressure has built up to the manufacturers recommended levels.

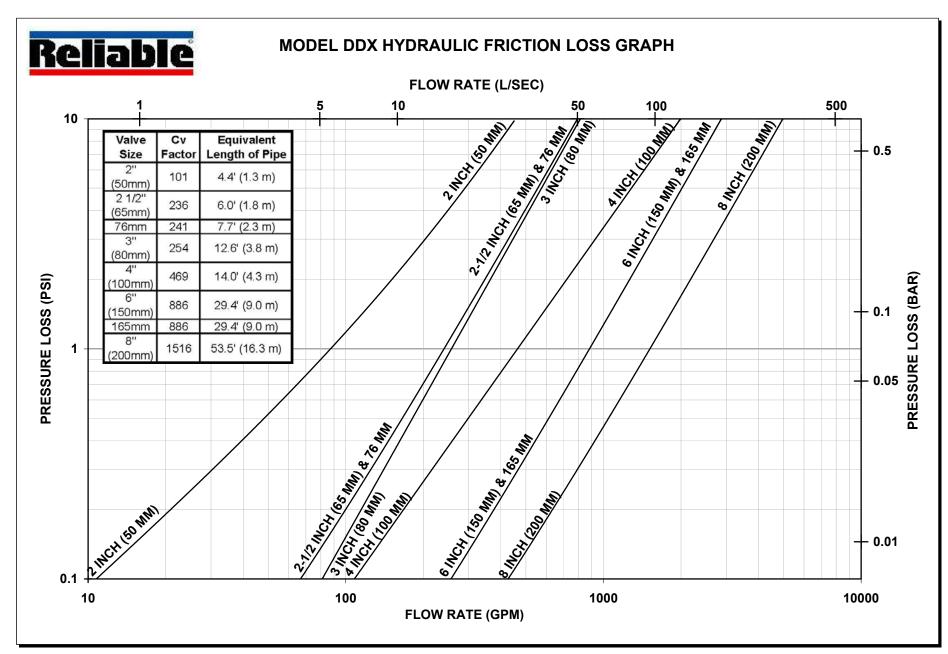


Fig. 3

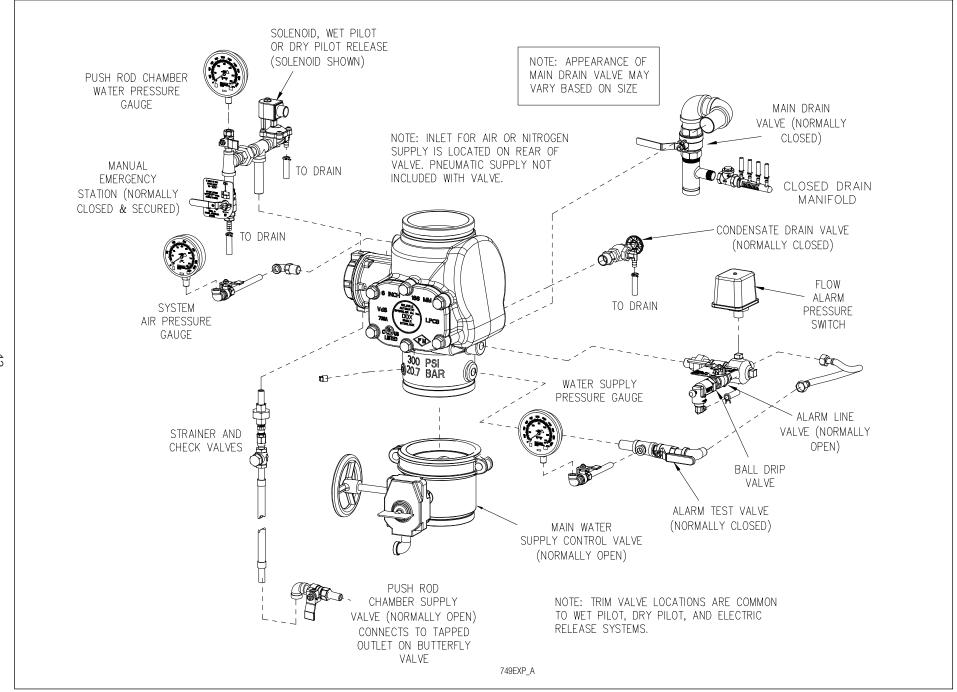


Fig. 4

- 11. Open the alarm line valve. Verify the main drain valve is open. Open slightly the main valve controlling water supply to the Model DDX Deluge Valve, closing the main drain valve when water flows. Observe if water leaks through the ball drip valve into the drip cup. If no leak occurs, the Deluge Valve clapper is sealed. Open slowly and verify the main valve controlling water supply is fully opened and properly monitored.
- 12. Verify that the pushrod chamber supply valve and alarm line valve are open. The pushrod chamber supply valve must remain open when the Deluge Valve has been reset, to maintain water pressure in the pushrod chamber.
- 13. Verify that the Model B Manual Emergency Station is secured in the OFF position with the appropriate nylon tie.

### **Inspection and Testing**

- 1. **Water supply** Confirm that valves controlling water supply to the Deluge Valve are opened fully and properly monitored.
- 2. **Alarm line** Confirm that the alarm line valve is open and remains in this position.
- Other trim valves Confirm that the pushrod chamber supply valve and all pressure gauge valves are open. The main drain valve, condensate drain valve, and alarm test valve should be closed.
- 4. **Ball drip valve** Push in on the plunger to be sure ball check is off its seat. If no water appears, the Deluge Valve water seat is tight. Inspect the bleed hole on the underside of the pushrod chamber for leakage.
- 5. **Dry pilot trim** Inspect air pressure for conformance to Table A.
- 6. **Supervisory Pressure** Confirm that system air pressure is approximately 7 psi (0.5 bar). Check the pressure maintenance device for leakage and proper pressure.
- 7. Releasing device Check outlet of the releasing device (i.e., the dry pilot line actuator, solenoid valve, or the hydraulic manual emergency station) for leakage. Also verify that tubing drain lines from releasing devices are not pinched or crushed which could prevent proper releasing of the Deluge Valve.
- 8. **Testing alarms** Open the alarm test valve permitting water from the supply to flow to the electric sprinkler alarm switch and to the mechanical sprinkler alarm (water motor). After testing, close this valve securely. Push in on the plunger of ball drip valve until all water has drained from the alarm line.
- Operation test Open the Model B Manual Emergency Station, or alternatively, operate the detection system..
   NOTE: AN OPERATIONAL TEST WILL CAUSE THE DELUGE VALVE TO OPEN AND FLOW WATER INTO THE SPRINKLER SYSTEM.
- 10. Secure the Model B Manual Emergency Station in the OFF position with nylon tie after Deluge Valve is reset.

# **Testing Detection System Without Operating Deluge Valve**

- 1. Close the valve controlling water supply to Deluge Valve and open the main drain.
- 2. Verify that the pushrod chamber supply valve is open.
- 3. Operate the wet pilot line, dry pilot line, or electrical detection system.
- 4. Operation of the detection system must result in a sudden drop of water pressure in the pushrod chamber.
- Reset detection system reverse operations performed in step three above and then proceed according to the directions listed in the "Resetting Model DDX Deluge Valve Single Interlock Preaction Systems" section of this bulletin for resetting the Deluge Valve.

### **Draining Excess/Condensate Water From System**

- Close the main valve controlling water supply to Deluge Valve.
   Open the main drain valve.
- Slightly open the condensate drain valve until all water has drained. Close the condensate drain valve. <u>Note: Leaving the</u> condensate drain valve open for an extended period of time may allow excess air or nitrogen to bleed off resulting in an undesirable low pressure supervisory signal.
- 3. Allow the air or nitrogen pressure to return to the normal level.
- 4. Slightly open the main valve controlling water supply to the system.
- 5. Slowly close the main drain valve.
- 6. Fully open the main valve controlling water supply to the system, and verify that it is properly monitored.

### Maintenance Procedures - Model DDX Deluge Valve

- Mechanical sprinkler alarm not operating: This is most likely caused by a clogged screen in the strainer of the water motor. Proceed as follows: Remove plug from the strainer. Remove and clean the screen. Replace the screen and the plug, and then tighten securely (Ref. Bulletin 613).
- 2. Water leaking from Ball Drip. This can be caused by either a water column on top of the clapper or a supply water leakage.
  - **a. Leakage due to water column.** This condition is caused by leakage past the clapper seal assembly. Be sure the clapper seal and seat are free of any type of debris or damage. If necessary, follow steps below to replace the seal assembly and/or seat.
  - **b. Supply water leakage.** This condition is caused by leakage past the lower seat O-ring. Follow steps below for inspection and/or replacement of lower seat O-ring.
- Air or nitrogen leaking from Ball Drip. This condition is caused by leakage past either the clapper seal assembly or the upper seat O-ring.
  - **a. Clapper seal leak**. Be sure the clapper seal and seat are free of any type of debris or damage. If necessary, follow steps below to replace the seal assembly and/or seat.
  - **b. Upper seat O-ring.** Follow steps below for inspection and/or replacement of upper seat O-ring.

### Repair Procedures - Model DDX Deluge Valve

The following section provides instructions to correct both conditions:

- 1. Disable detection system and supervisory pneumatic supply to system.
- Shut down the valve controlling the water supply to the Deluge Valve and open the main drain valve. Open the condensate drain valve. Close the pushrod chamber supply valve and open the Model B Manual Emergency Station.
- Remove the Deluge Valve front (handhold) cover and inspect the seat, clapper, and seal assembly for damage. If inspection indicates damage to the seal assembly only, replace as follows:
- 4. Remove the bumpstop nuts and remove the seal assembly. Install a new seal assembly and thread the bumpstop nuts onto the threaded studs of the seal assembly. Tighten finger tight plus ½ to ½ turn.
- 5. If inspection indicates damage to the clapper, proceed to step 6.
- 6. At the rear of the valve, disconnect the condensate drain trim section starting with the elbow connector. Then remove the ¼" globe valve, followed by the ¾"x¼" reducing bushing. Remove the retaining rings from the clapper hinge pin, push the hinge through the condensate drain opening and remove the clapper subassembly. Install a new clapper subassembly in the reverse order making sure the clapper spacers are in their proper position.
- 7. If the seat is damage, or it is suspected that the leakage is through the seat O-rings, proceed to step 8.
- 8. Using Reliable P/N 6881603000 Seat Wrench for 2" (50mm), 2½" (65mm), 76mm and 3" (80mm) valve sizes, Reliable P/N 6881604000 for 4" (100mm) valve size, Reliable P/N 6881606000 for the 6" (150mm) and 165mm valve sizes or Reliable P/N 6881608000 Seat Wrench for 8" (200mm) valve size, remove the seat by unscrewing. This will loosen the seat-clapper-mounting ring subassembly. Reach into the valve and grasp the seat and remove it from the valve. Then remove the clapper-mounting ring subassembly from the valve. Visually examine all components of the seat-clapper-mounting ring subassembly replacing any component that appears damaged. New O-rings should always be used for reassembly.
- 9. Reassembly: clean the bore of the valve body. Lubricate the bore with O-ring grease. Lubricate and install the O-rings onto the seat. Lubricate and install the mounting ring O-ring into the body (8" (200mm) valve size only). Insert the clapper-mounting ring subassembly into the handhold opening of the Deluge Valve using caution to not damage or dislodge the mounting ring O-ring (8" (200mm) valve size only). Align the mounting ring so that the Lever is near the pushrod and the mounting ring "ears" are between the tabs of the valve body. Insert the seat into the valve body and through the clapper-mounting ring subassembly. Start to tread the seat into the body by hand, then tighten the seat with the seat wrench until it bottoms out on the mounting ring. Verify that

the seat-clapper-mounting ring subassembly is in the fully down position between the tabs of the body, and check to see that the lever lines up with the pushrod. Reassemble the handhold cover and set up the Model DDX Deluge Valve as per the section "Resetting Model DDX Deluge Valve Single Interlock Preaction Systems".

### Pushrod Chamber Maintenance - Model DDX Deluge Valve

A small bleed hole is located on the underside of the pushrod chamber. If there is air or water leakage coming out of the bleed hole:

- a) Disable detection system and supervisory pneumatic supply to system.
- b) Shut down the valve controlling water supply to the Deluge Valve. Relieve the inlet pressure by opening the main drain valve. Close the valve that supplies water to the pushrod chamber, and open the Model B Manual Emergency Station.
- c) Remove the trim at the unions nearest to the pushrod chamber cover.
- d) Take the pushrod chamber cover off by removing the six retaining screws.

### CONDITION ONE (Water coming out of the bleed hole):

Water coming out of the bleed hole is caused by a leaking diaphragm. Visually inspect the pushrod chamber cover and piston to determine what could have damaged the diaphragm and then correct. Install a new diaphragm. **NOTE:** The diaphragm has two different surfaces; it is not bi-directional. It will fail if installed backwards! Roll the diaphragm so that the smooth surface (the pressure side) conforms to the inside of the pushrod chamber cover and the fabric side engages the pushrod, and reassemble the six retaining screws with an installation torque of 15 footpounds in a star pattern. Set up the Model DDX Deluge Valve as per the section "Resetting Model DDX Deluge Valve Single Interlock Preaction Systems".

### CONDITION TWO (System Air coming out of the bleed hole):

System air coming out of the bleed hole is caused by a defective O-ring assembled to the pushrod guide. Remove the pistonpushrod subassembly, pushrod spring, and pushrod guide. Verify by hand turning, that the pushrod cannot be unscrewed from the piston. Replace all O-rings and the pushrod guide. The correct installation torque for the pushrod guide is 35 inch-pounds. **CAUTION:** Do not over tighten the pushrod guide. Reassemble the components that were initially removed. Re-install the diaphragm if it appears to be in good shape, otherwise, replace it also. **NOTE:** The diaphragm has two different surfaces; it is not bi-directional. It will fail if installed backwards! Roll the diaphragm so that the smooth surface (the pressure side) conforms to the inside of the pushrod chamber cover and the fabric side engages the pushrod, and reassemble the six retaining screws with an installation torque of 15 foot-pounds in a star pattern. Set up the Model DDX Deluge Valve as per the section "Resetting Model DDX Deluge Valve Single Interlock Preaction Systems".

### **Model LP Dry Pilot Line Actuator Parts List**

Item No.	Description
1	Lower Housing
2	Upper Housing
3	Seat
4	Diaphragm
5	Facing Plate Assembly
6	Diaphragm Washer
7	Facing Plate Nut
8	Seat O-Ring
9	Bolt
10	Compression Spring

**Note:** Parts list provided for information only. Available only as an assembly; individual parts are not available.

### Maintenance – Model LP Dry Pilot Line Actuator

If water constantly flows through the Model LP Dry Pilot Actuator, or if the actuator will not set up, the diaphragm/seal assembly may need replaced.

- 1. Close the main valve controlling water supply to the system, and close the air or nitrogen supply to the system.
- 2. Remove air or nitrogen pressure from the system.
- 3. Remove the actuator from the trim at the nearest convenient points.
- 4. Remove six bolts holding the actuator halves together.
- 5. Clean and inspect all interior surfaces. Replace the diaphragm/seal assembly.
- 6. Reassemble the actuator using a torque of 12 ft-lbs. on the six bolts in a cross-tightening pattern.
- 7. Reinstall the actuator and set up the system following the section "Resetting Model DDX Single Interlock Preaction Systems."

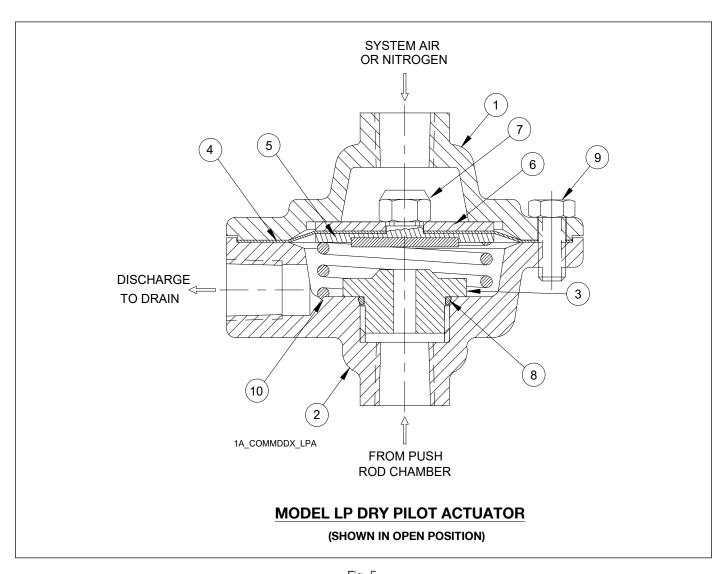


Fig. 5

### MODEL DDX VALVE WITH STAINLESS STEEL SCREW-IN SEAT

IMPORTANT NOTE: Early generation 4" and 6" DDX valves may incorporate a brass drop-in seat. Prior to ordering replacement parts, confirm the presence of a stainless steel screw-in seat or brass drop-in seat. For replacement parts for valves with brass drop-in seat, please contact Reliable Sprinkler Company Technical Services (techserv@reliablesprinkler.com)

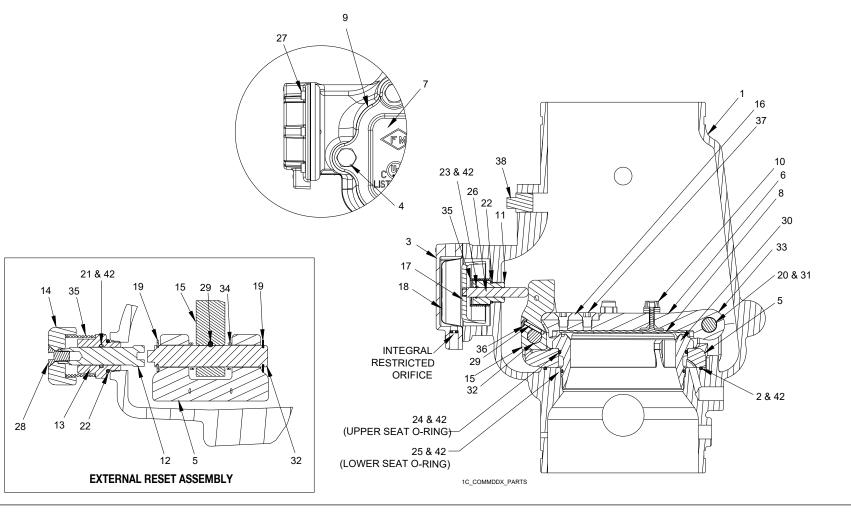


Fig. 6

Model DDX (Screw-In Seat Configuration) Deluge Valves Parts List

No.		Part No.										
	2" (50mm)	2½" (65mm)	76mm	3" (80mm)	4" (100mm)	165mm	6" (150mm)	8" (200mm)	Part Description	QTY.	Material	
	91006011	91006012	91006023	91006013	91006005	91006027	91006007	91006028	Valve Body Groove/Groove			
1	N/A	N/A	N/A	N/A	91006045	N/A	91006067	N/A	Valve Body Flange/Groove	1	Ductile Iron 65-45-12	
İ	N/A	N/A	N/A	N/A	91006035	N/A	91006037		Valve Body Flange/Flange	1		
2	N/A	N/A	N/A	N/A	N/A	N	/A	95406414	O-ring (Mounting Ring)	1	Buna-N	
3					10416		,		Pushrod Cover Assembly	1	Ductile Iron 65-45-12 & Brass C360000	
		9110	6123		N/A	N	/A	N/A	Hex Bolt 1/2"-13 x 11/4"	6		
, [		N	Ά		95606107	N	I/A	N/A	Hex Bolt 1/2"-13 x 11/2"	6	7' Distant Otani	
4		N,	/A		N/A	9110	06006	N/A	Hex Bolt 5/8"-11 x 13/4"	6	Zinc Plated Steel	
		N	Ά		N/A	N	/A	95606110	Hex Bolt 5/8"-11 x 2"	8		
5		9130	6013		91306014	9130	6016	91306018	Mounting Ring	1	Stainless Steel CF8 or CF8M	
6		9191	6003		91916014	9191	6016	91916008	Clapper	1	Stainless Steel CF8 or CF8M	
7		9211	6063		92116064	92116065	92116066	92116068	Access Cover	1	Ductile Iron 65-45-12	
8		9341	6003		93416014	9341	6016	93416008	Seal Assembly	1	Stainless Steel 304 & EPDM	
9		9370	6003		93706004	9370	6006	93706008	Access Cover Gasket	1	Buna-N or Neoprene	
		9372	2000		93722000	N	I/A	N/A		1	01 1 01 11 11 00 004 000	
10		N	Ά		N/A	9372	22000	N/A	Bumpstop Assembly	2	Stainless Steel UNS S31600 & EPDM	
		N	Ά		N/A	N	I/A	93722000		3	Q EPDIVI	
11				939	16006	•			Pushrod Guide	1	Acetal	
12				939	16066				Reset Shaft	1	Brass UNS C36000	
13				9410	06066				Reset Housing	1	Brass UNS C36000	
14				943	56006	,	,		Reset Knob	1	Aluminum 6061	
15		94506003			94506004	9450	06016	94506008	Lever	1	Stainless Steel UNS S17400	
16				95006414 94006412 95006410 95006410		Striker	1	Aluminum Bronze C95400				
17		951		9510	06006		,		Piston	1	Stainless Steel CF8M	
18						Diaphragm	1	EPDM & Polyester				
		9530	6267		N/A	N	I/A	N/A	Retaining Ring, 3/8" Shaft, Lever Pin			
19 -		N/A			95306267	N	//A	N/A	Retaining Ring, ½" Shaft, Lever Pin	2	Stainless Steel 15-7 or 17-7	
		N/A			N/A	9530	06269	N/A	Retaining Ring, 5%" Shaft, Lever Pin	_		
				N/A		N	//A	95316408	Retaining Ring, 3/4" Shaft, Lever Pin Retaining Ring, 3/6" Shaft,			
_		95306268			N/A		/A	N/A	Hinge Pin  Retaining Ring, ½" Shaft, Hinge	-		
20						95306267		06267	N/A	Pin Retaining Ring, 3/4" Shaft, Hinge	_	Stainless Steel 15-7 or 17-7
		Pin										
21		95406007		O-Ring, Reset Housing ID	1	Buna-N						
22					06024				O-Ring, Reset Housing & Pushrod Guide OD	2	Buna-N	
23				9540	06407				O-Ring, Pushrod Guide ID	1	Buna-N	
24		9540			95406409		86126	95406413	O-Ring, Upper Seat	1	Buna-N	
25		9540	6411		95406420	9544	16226	95406412	O-Ring, Lower Seat	1	Buna-N	
26		955		95506006			Pushrod	1	Stainless Steel UNS S30300			
27	95606114								Socket Head Screw, 1/4"-20 x 5/8"	6	Steel	
28				9560	06127	Т			Flat Head Socket Cap Screw 3%"-16 x 3/4"	1	Steel	
29 -	95606133		N/A	N	/A	N/A	Socket Head Screw #6-32 x ½" Socket Head Screw #10-32	1	Stainless Steel 18-8			
	N/A				95606130	x 1"	1	Stainless Steel UNS S31600				
30		9601			96016014			96016008	Seat	1	Stainless Steel CF8M	
- 1		9620			N/A		/A	N/A	Hinge Pin	1	Stainless Steel UNS S30400	
31		N			96216086		6086	96206008		-	Stainless Steel UNS S21800	
31					i ΚΙ/Λ	ı N				1	L Utalialana Utanii INO 017400	
31 -		9621 N			N/A 96216044	-	/A 16047	N/A 96216008	Lever Pin	1	Stainless Steel UNS S17400 Stainless Steel UNS S21800	

### Model DDX (Screw-In Seat Configuration) Deluge Valves Parts List (Continued)

Item				Par	t No.						
No.	2" (50mm)	2½" (65mm)	76mm	3" (80mm)	4" (100mm)	165mm	6" (150mm)	8" (200mm)	Part Description	QTY.	Material
34	(50mm)   (65mm)   (80mm)   96406003		N/A	N	VA	N/A	Laura Caria a	1	Stainless Steel UNS S30400		
34		N	/A		96406004	9640	06005	96406008	Lever Spring	'	Stainless Steel UNS S31600
35				9640	06906				Piston/ Reset Spring	2	Stainless Steel UNS S31600
36		96906112				١	V/A	N/A	Spring Lock Washer, #6	1	Stainless Steel 18-8
30		N	/A		96906111	9690	06111	96906111	Spring Lock Washer, #10	] '	Stainless Steel UNS S31600
		95606140		95606140 N/A N/A N/A Flat Head Socket Cap		N/A		Flat Head Socket Cap Screw		Stainless Steel 18-8	
37	N/A N/A		95606139	N/A		N/A	1/4"-20 x 1/2"	2	Stainless Steel UNS S31600		
31				N/A	N/A		95606135	Flat Head Socket Cap Screw 1/2"-13 x 3/4"		Stainless Steel UNS S31600	
38				9860	04402				Plug, ½" NPT	1	Steel
39				946′	16921				Knob Caution Label (Not Shown)	1	Polystyrene
40	91556			91556922						6	Nichal Dieta d Dagas
41	41 915			56923	23			Clamping Link, Ball Chain (Not Shown)		- Nickel Plated Brass	
42				6999	93406				O-Ring Grease, Dupont <sup>tm</sup> Krytox® GPL-205	A/R	Krytox®

### **Ordering Information**

Specify:

### Model DDX Single Interlock Preaction System

- Size
- End Configuration
- Operational Trim
  - Wet Pilot Line
  - Dry Pilot Line
  - Electric Release Trim
- Trim Assembly
  - Loose Trim
  - Segmentally Assembled
  - Fully Assembled no Control Valve
  - Fully Assembled with Control Valve\*
- Optional 300 psi (20,7 bar) solenoid valve for electric release trim

\*Note: This trim assembly will include a spool piece with 1/4" outlet to accommodate push rod chamber supply piping. Not available for 76mm or 165mm systems, or systems using a flanged inlet Model DDX valve.

### **Service Kits**

Service kits are available for routine servicing of the valve (reference Figure 6). Service kits for the Model DDX Deluge Valve include the following components:

- Clapper Seal Assembly (item 8)
- Cover Gasket (item 9)
- Bumpstop(s) (item 10)
- Push rod chamber diaphragm (item 18)
- Grease (item 42)

### 2", 2-1/2", and 3" Model DDX Service Kit: PN 6501200R03

4" Model DDX Service Kit: PN 6501200R04 6" Model DDX Service Kit: PN 6501200R05 8" Model DDX Service Kit: PN 6501200R06

**Note:** Early generation 4" and 6" Model DDX valves utilize a drop-in brass clapper. Service kits for early Model DDX valves are as follows:

4" Early generation DDX Deluge Valve Service Kit: PN 6501200R07

6" Early generation DDX Deluge Valve Service Kit: PN 6501200R08

### **Model DDX Valve with Wet-Pilot Line Trim**

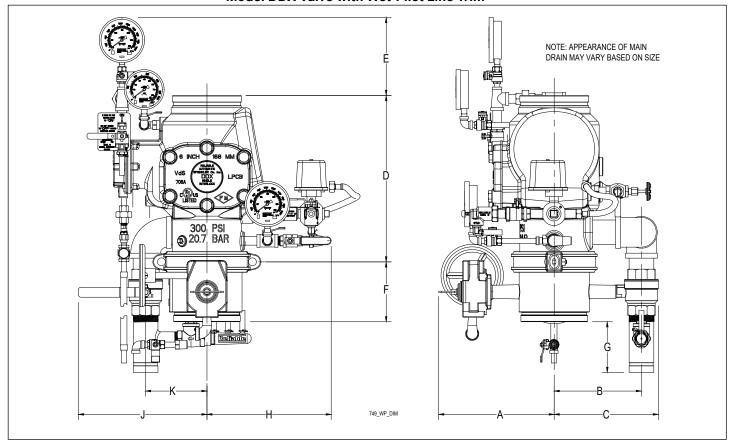


Fig. 7

#### Model DDX Valve with Wet-Pilot Release Trim Dimensions

Naminal Bina Cina	Installation Dimensions in Inches (mm)											
Nominal Pipe Size	Α	В	С	<b>D</b> <sup>(1)</sup>	<b>D</b> <sup>(2)</sup>	E	F <sup>(3)</sup>	G	Н	J	K	
2" (50mm)	8-1/2 (216)	7-3/4 (197)	9-1/8 (232)	12-1/2 (318)	NA	8-3/8 (213)	3-7/8 (98)	1-1/2 (38)	10 (254)	9-1/2 (241)	4 (102)	
2-1/2" (65 mm), 3" (80	8-1/2	7-3/4	9-1/8	12-1/2	NA	8-3/8	3-7/8	1-3/8	9-7/8	9-1/2	3-7/8	
mm) & 76 mm	(216)	(197)	(232)	(318)		(213)	(98)	(35)	(251)	(241)	(99)	
4" (100 mm)	9-3/4	7-5/8	9-1/4	14	16	7-1/4	4-9/16	5-1/4	11	11-7/8	5-1/2	
	(248)	(194)	(235)	(356)	(406)	(184)	(116)	(133)	(279)	(301)	(140)	
6" (150 mm) & 165	11-1/8	8-1/8	9-3/4	16	19	6-7/8	5-7/8	3-3/4	11	12	5-1/2	
mm	(283)	(206)	(248)	(406)	(483)	(175)	(149)	(95)	(279)	(305)	(140)	
8" (200 mm)	12-5/8	9	10-5/8	19-3/8	21-1/4	3-3/4	5-1/4	4-1/8	12-5/8	12	5-1/2	
	(321)	(229)	(270)	(492)	(540)	(95)	(134)	(105)	(306)	(305)	(140)	

### Notes:

- 1. End to end take out of Model DDX valve with grooved inlet.
- 2. End to end take out of Model DDX valve with flanged inlet where available (see page 10; also reference Bulletin 519).
- 3. Not applicable to 76mm or 165mm systems, or systems using a flanged inlet Model DDX valve.

### Model DDX Valve with Dry-Pilot Release Trim

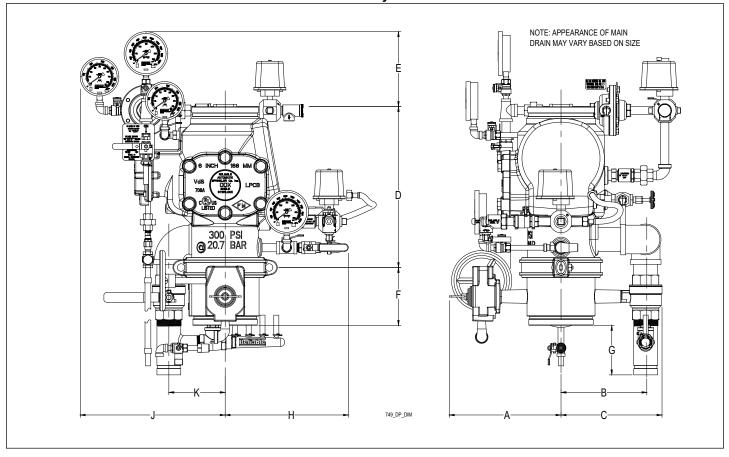


Fig. 8

### Model DDX Valve with Dry-Pilot Release Trim Dimensions

Nominal Pipe Size Inches (mm)	Installation Dimensions in Inches (mm)										
	Α	В	С	<b>D</b> <sup>(1)</sup>	<b>D</b> <sup>(2)</sup>	E	F	G	Н	J	K
2" (50)	8-1/2 (216)	7-3/4 (197)	9-1/8 (232)	12-1/2 (318)	NA	8-3/8 (213)	3-7/8 (98)	1-1/2 (38)	10 (254)	12-1/2 (318)	4 (102)
2-1/2" (65), 3" (80), & 76mm	8-1/2 (216)	7-3/4 (197)	9-1/8 (232)	12-1/2 (318)	NA	8-3/8 (213)	3-7/8 (98)	1-3/8 (35)	9-7/8 (251)	12-1/2 (318)	3-7/8 (99)
4" (100)	9-3/4 (248)	7-5/8 (194)	9-1/4 (235)	14 (356)	16 (406)	7-1/4 (184)	4-9/16 (116)	5-1/4 (133)	11 (279)	13-7/8 (352)	5-1/2 (140)
6" (150) & 165mm	11-1/8 (283)	8-1/8 (206)	9-3/4 (248)	16 (406)	19 (483)	6-7/8 (175)	5-7/8 (149)	3-3/4 (95)	11 (279)	14-1/4 (362)	5-1/2 (140)
8" (200)	12-5/8 (321)	9 (229)	10-5/8 (270)	19-3/8 (492)	21-1/4 (540)	3-3/4 (95)	5-1/4 (134)	4-1/8 (105)	12-5/8 (306)	15-1/4 (387)	5-1/2 (140)

### Notes:

- 1. End to end take out of Model DDX valve with grooved inlet.
- 2. End to end take out of Model DDX valve with flanged inlet where available (see page 10; also reference Bulletin 519).
- 3. Not applicable to 76mm or 165mm systems, or systems using a flanged inlet Model DDX valve.

#### **Model DDX Valve with Electric Release Trim**

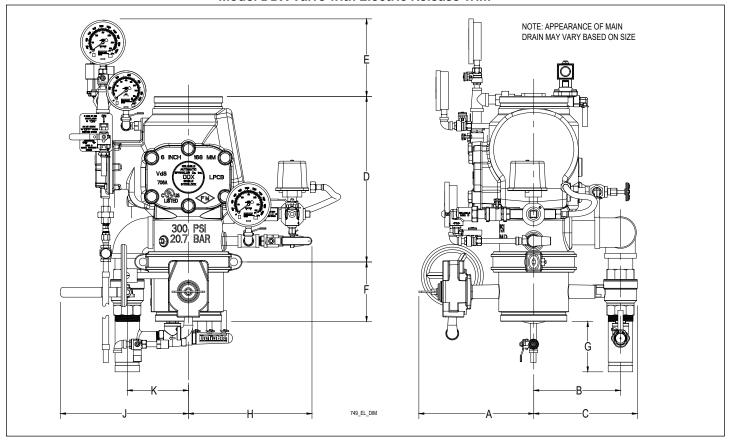


Fig. 9

#### Model DDX Valve with Electric Release Trim Dimensions

Nominal Pipe Size Inches (mm)	Installation Dimensions in Inches (mm)										
	Α	В	С	<b>D</b> <sup>(1)</sup>	<b>D</b> <sup>(2)</sup>	E	F <sup>(3)</sup>	G	Н	J	К
2" (50)	8-1/2 (216)	7-3/4 (197)	9-1/8 (232)	12-1/2 (318)	NA	8-3/8 (213)	3-7/8 (98)	1-1/2 (38)	10 (254)	9-1/2 (241)	4 (102)
2-1/2" (65), 3" (80),	8-1/2	7-3/4	9-1/8	12-1/2	NA	8-3/8	3-7/8	1-3/8	9-7/8	9-1/2	3-7/8
& 76mm	(216)	(197)	(232)	(318)		(213)	(98)	(35)	(251)	(241)	(99)
4" (100)	9-3/4	7-5/8	9-1/4	14	16	7-1/4	4-9/16	5-1/4	11	11-7/8	5-1/2
	(248)	(194)	(235)	(356)	(406)	(184)	(116)	(133)	(279)	(301)	(140)
6" (150) & 165mm	11-1/8	8-1/8	9-3/4	16	19	6-7/8	5-7/8	3-3/4	11	12	5-1/2
	(283)	(206)	(248)	(406)	(483)	(175)	(149)	(95)	(279)	(305)	(140)
8" (200)	12-5/8	9	10-5/8	19-3/8	21-1/4	3-3/4	5-1/4	4-1/8	12-5/8	12	5-1/2
	(321)	(229)	(270)	(492)	(540)	(95)	(134)	(105)	(306)	(305)	(140)

#### Notes:

- 1. End to end take out of Model DDX valve with grooved inlet.
- 2. End to end take out of Model DDX valve with flanged inlet where available (see page 10; also reference Bulletin 519).
- 3. Not applicable to 76mm or 165mm systems, or systems using a flanged inlet Model DDX valve.

The equipment presented in this bulletin is to be installed in accordance with the latest published Standards of the National Fire Protection Association, Factory Mutual Research Corporation, or other similar organizations and also with the provisions of governmental codes or ordinances whenever applicable.

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